

✓ Important note* - disconnect and remove battery first then drain petrol tank and remove.

✓ Strip vehicle making sure seats, carpets, seat belts, rear trim panels, sun visors, rear mirror, windscreen, rear screen, rear side windows and roof lining are all removed.

✓ Pull slack in wiring loom down into boot and cut at highest point. Remove N/side air vent and pull dash panel forward to allow loom to be pulled down into dash area then feed down through hole in front N/side of dash. Loom should now be hanging from front corner of N/side footwell. Interior light wires can be removed from loom to remount as appropriate under dash.

✓ Mark 4" from bottom of rain channel around roof panel.

✓ Mark B post (template supplied) with extending line up onto roof at same angle.

✓ Mark C post with line joining top of rear window flange to side window flange. Remove roof.

✓ Place chassis members into rear pockets and weld.

✓ Saw notch in rear top of B post to allow roll bar to be inserted approximately half way. Place large feet on roll bar and position in vehicle. Stagger welds to stop heat warp. Drill holes in cantrail and weld through to inner flange, place 5 plates in screen area and weld in place, Dress down screen gutter to form retaining edge for hood (see drawing) with rubber in place gap approximately 5mm.

✓ Weld in place roll bar flitch plate inner. Position outer cover and drill two holes through both panels, put 'L' pegs through holes in cover panels and weld, this gives you retaining pegs to hold panel in place (see drawing).

✓ Grind screen area to receive bridging filler, fill to complete radius, grind off remaining welds and fill as necessary to receive trim kit.

Fit trim kit in following order:

- * Roll bar down tubes
- * Inner skirt
- * Screen sponge
- * Outer skirt
- * Outer/Side/Pads
- * Inner/Side/Pads

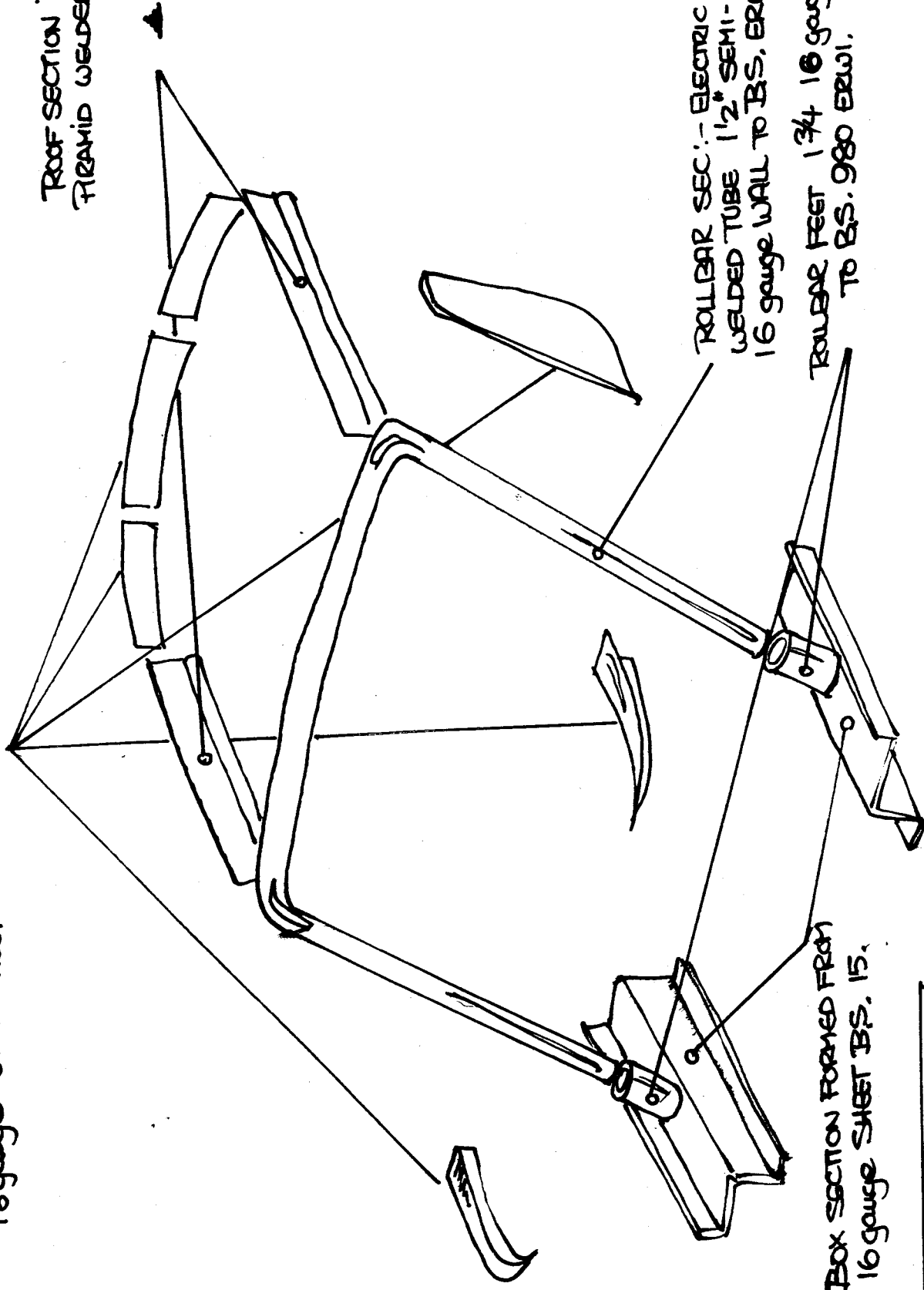
Assemble hood bar and straps as drawing. Fit hood, stud pat shown on drawing. Stow hood and fit tonno cover.

Wiring loom. Drill holes in corner of boot and rear seat base, pass rear half of wiring loom through and join to front loom under rear seat with junction block, use rubber insulating grommets in all holes*. Fit battery and check all vehicle functions, when satisfied remove battery and fit petrol tank. Re-fit vehicle for the road.

We will not call you but if in any doubt please call us.

INFILL PLATES FILLETS AND COVERPLATES
18 gauge STEEL SHEET TO B.S. 15.

ROOF SECTION 'A' TO 'B' POST ARGON
FRAVID WELDED TO FORM BOX SECTION

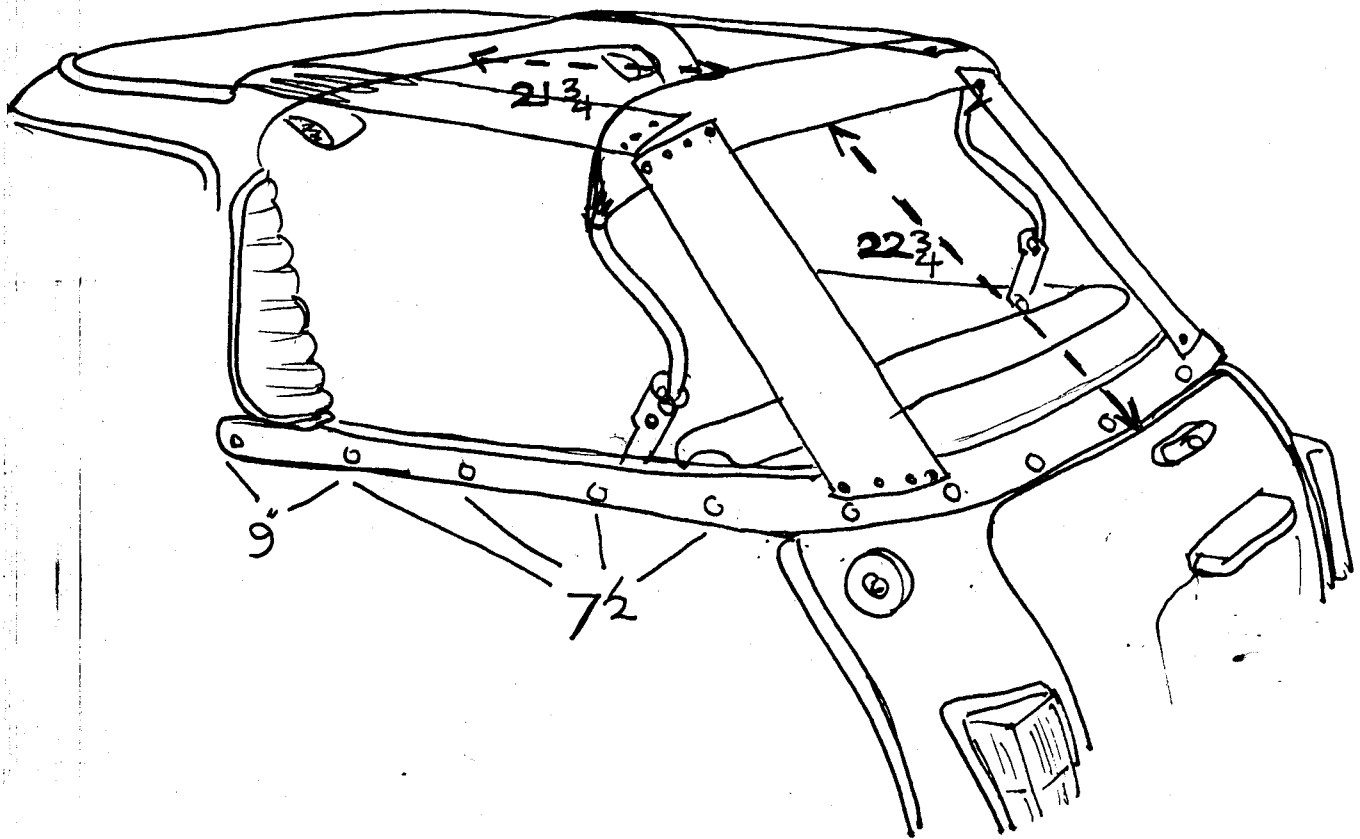
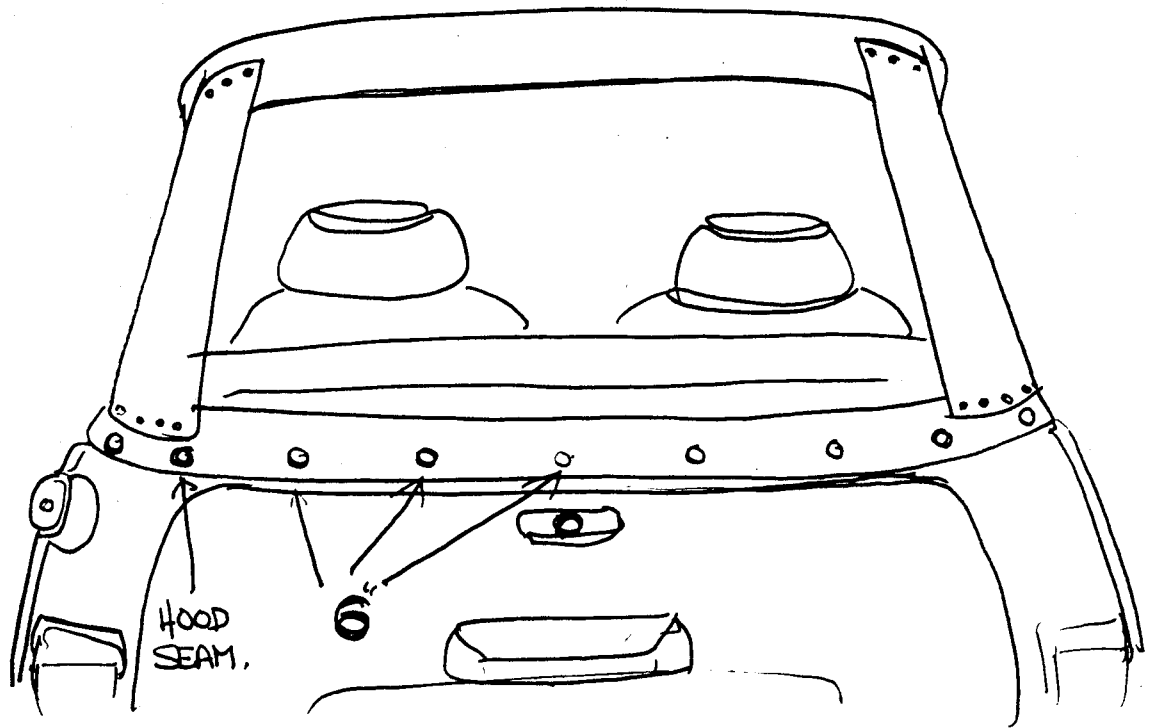


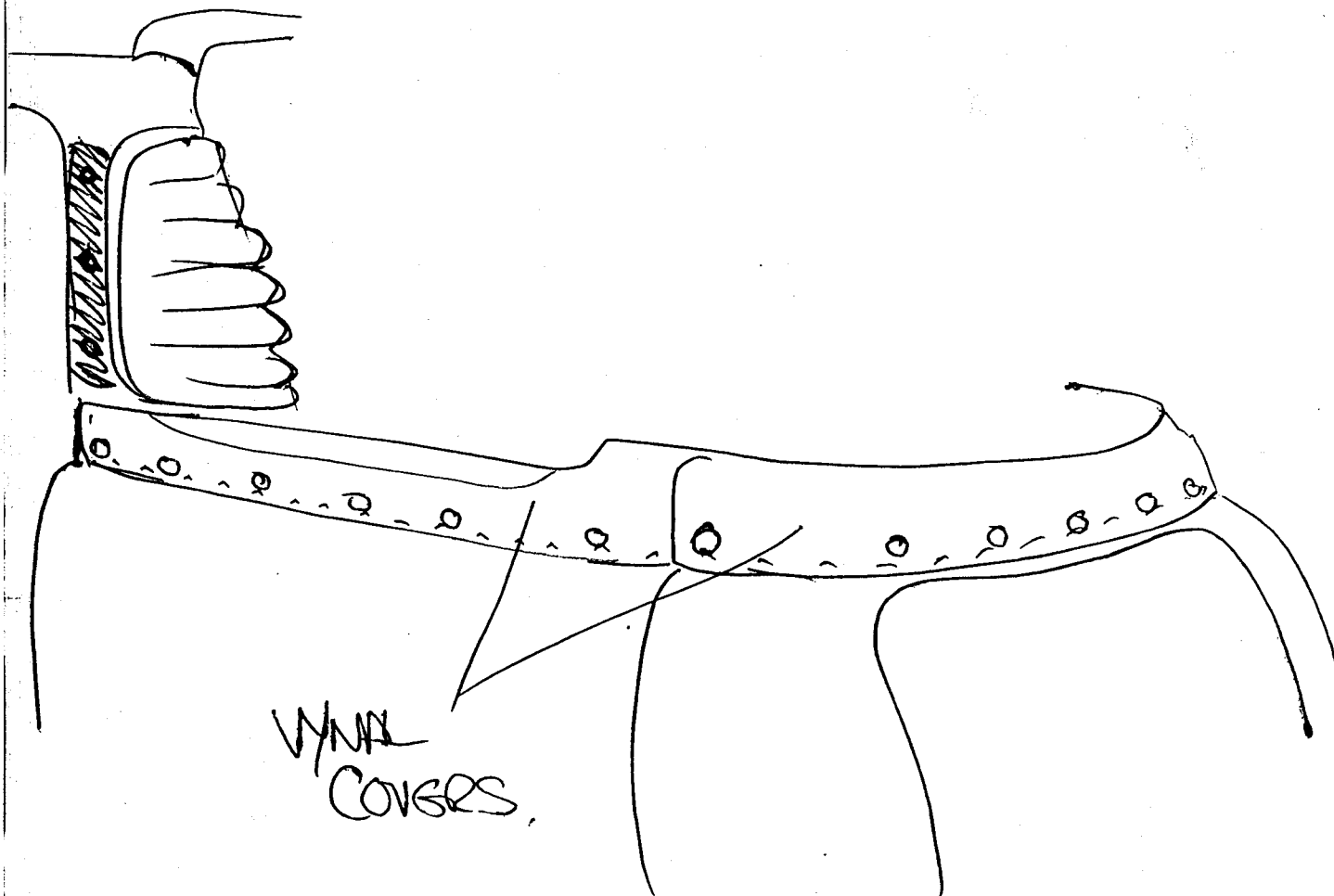
ROLLBAR SEC.:- ELECTRIC RESISTANT
WELDED TUBE 1 1/2" SEMI-BRIGHT
16 gauge WALL TO B.S. ERWI.

ROUNDER FEET 1 3/4 16 gauge WALL
TO B.S. 980 ERWI.

BOX SECTION FORMED FROM
16 gauge SHEET B.S. 15.

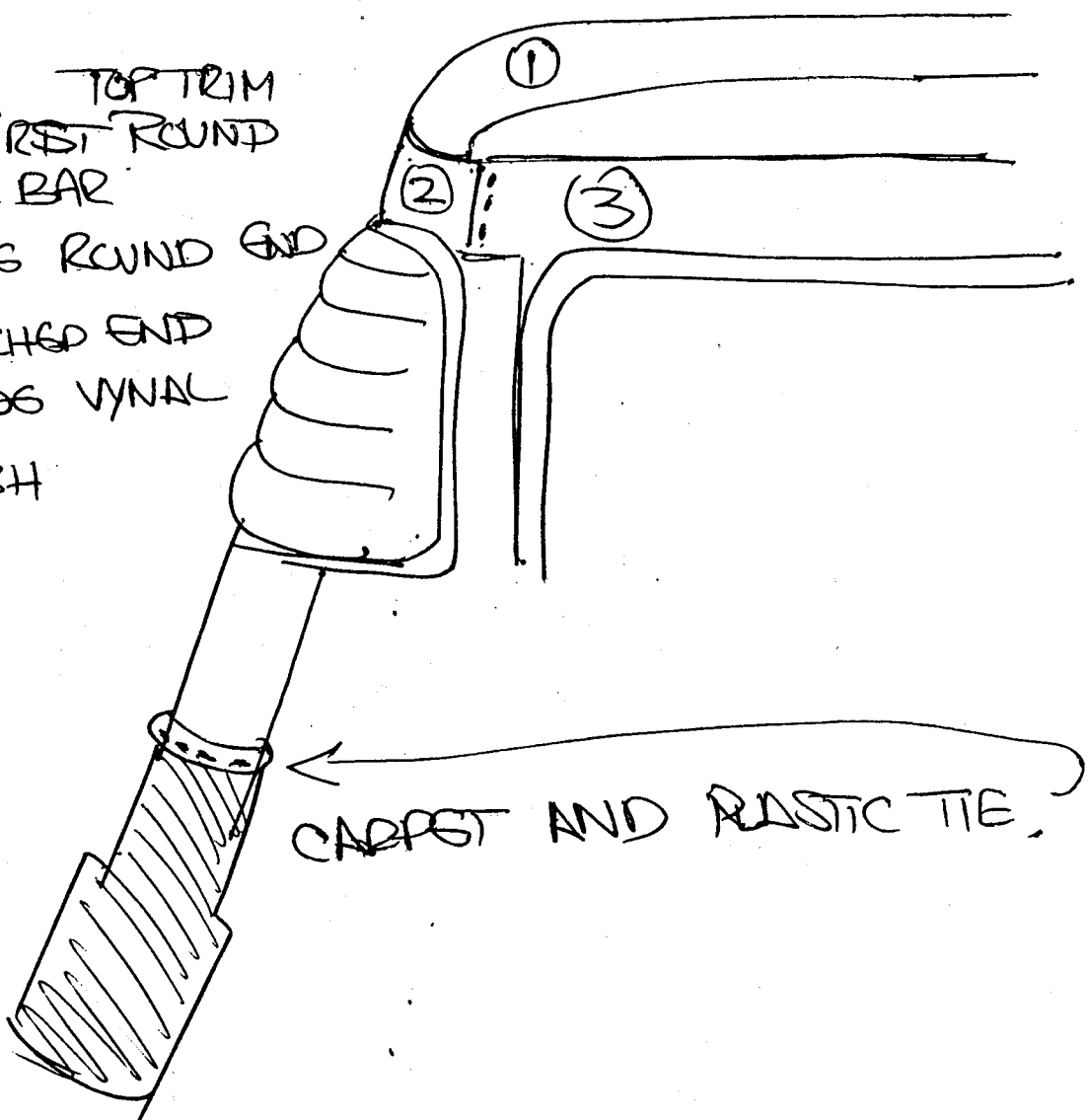
Drawn N° III | 84 | 4 800



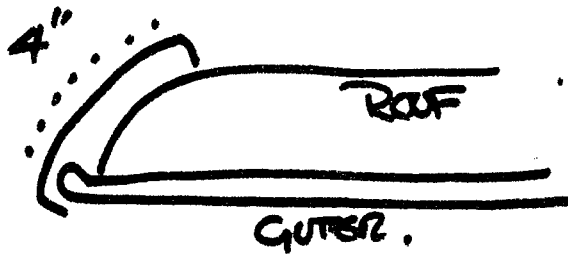
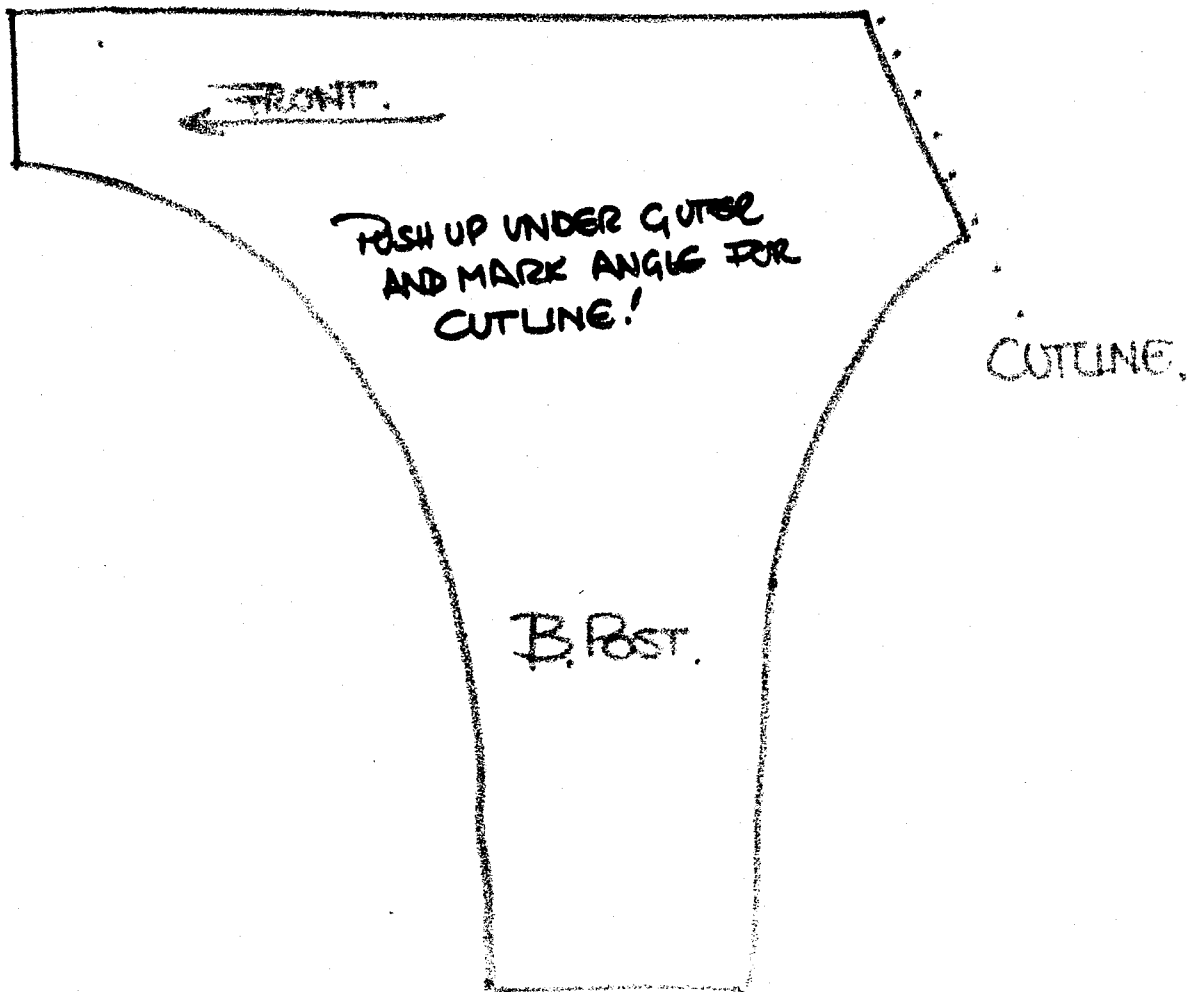


VYNAL
COVERS.

TOP TRIM
FIRST ROUND
ROLL BAR
CUT SIDE ROUND END
TAGN STITCHED END
ON INSIDE VYNAL
TO FINISH



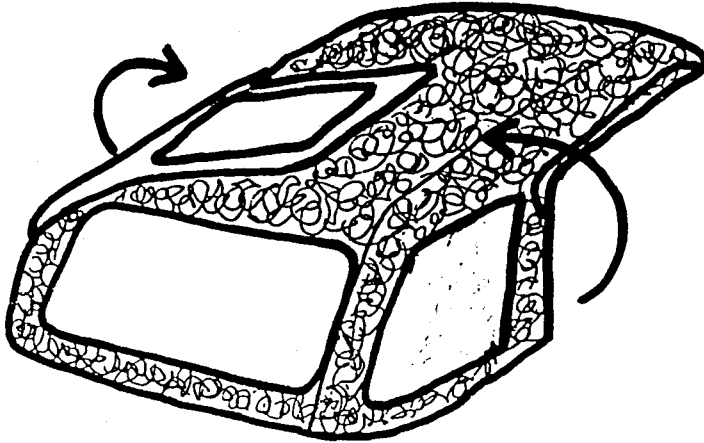
CARPET AND PLASTIC TIE.



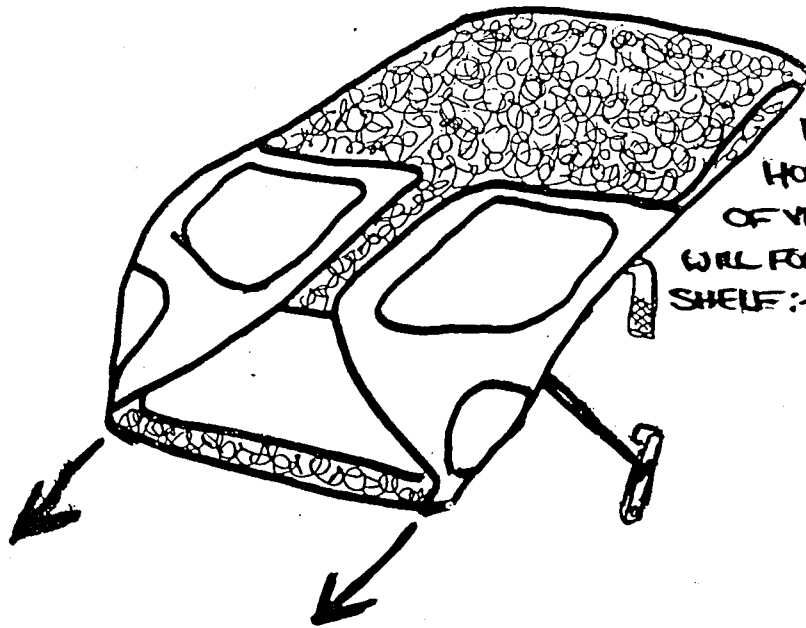
MAKES HOOK WITH WELDING WIRE HOOK OVER GUTTER AND SCRIBE LINE ROUND ROOF.

RELEASE ALL HOOD FASTENINGS AND SCREEN RETAINING STRIP BEFORE ATTEMPTING TO STOW HOOD FOLD BOTH SIDE WINDOWS ONTO ROOF, RELEASE ROLL BAR VELCROS AND STRAPS LEAVING HOOD ATTACHED TO HOOD BAR,

①

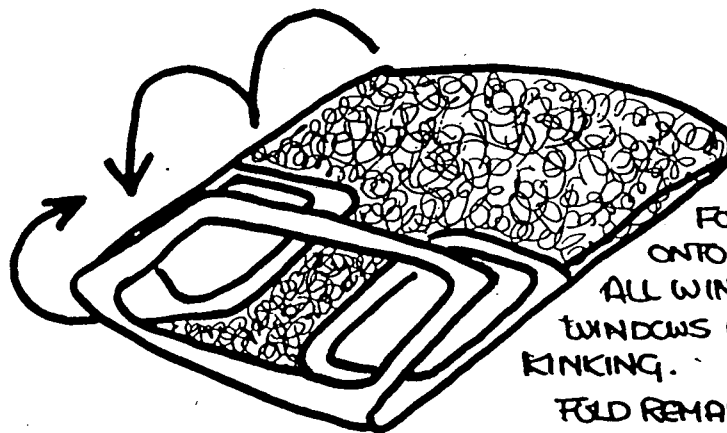


②



HOLDING BACK OF HOOD PULL TO REAR OF VEHICLE HOOD WILL FOLD ONTO PARCEL SHELF:—

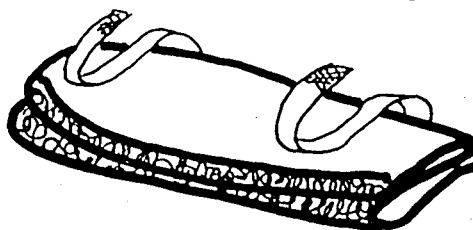
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FOLD REAR WINDOW ONTO SIDE WINDOWS KEEP ALL WINDOWS FLAT, DOUBLING WINDOWS WILL RESULT IN THEM KINKING.

FOLD REMAINING HOOD INTO NEAT PACK ON PARCEL SHELF AND FIT TUNO COVER:—

④



CARE TAKEN IN FOLDING HOOD WILL RESULT IN LONG LIFE AND SMART APPEARANCE!